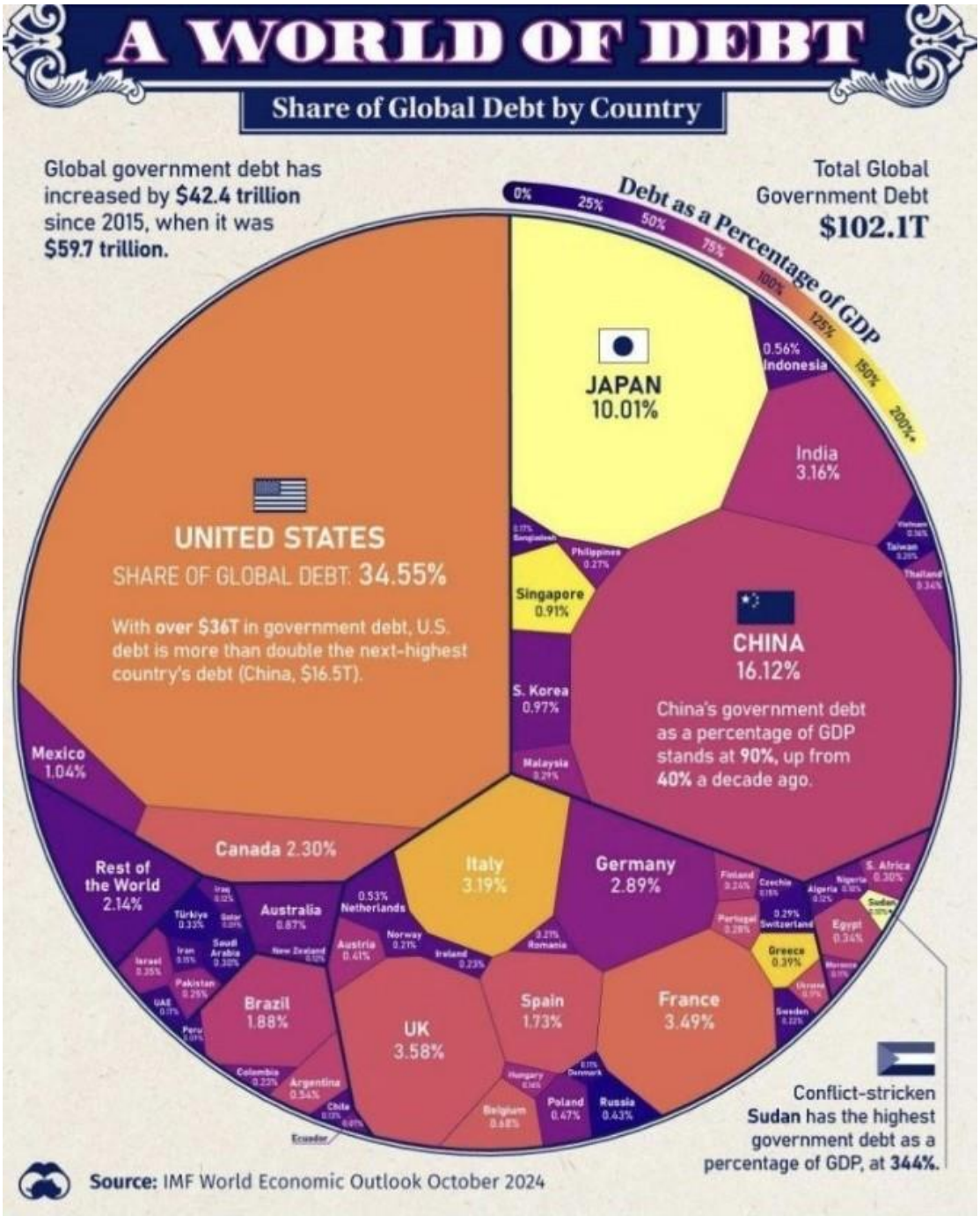Visualizing $102 Trillion of Global Debt in 2024.